(for internal use only)		
Incident Information		
Date reported:4/11/12		
Title: CIP Gas Leak & minor stack		
Incident date: 4/10/2012 Incident time: Night Shift		
Area: CIP Exchanger and Stack		
Brief Description of known facts: Day shift notified maintenance of a CIP gas leak and noted a possible stack at approx. 5 am.		
Immediate action taken: Permit written to fix/mitigate the leak. Process variables where adjusted to increase the gas temperature inlet the FAT for the stack mitigation.		
Other action recommended: Environmental deviation(Title V, other): none		
Chemical released: small amount of SO3		
Report Completed by: E. Cromwell		



(for internal use only)		
Incident Information		
Date reported: 4/28/2012		
Title: CIP Gas Leak		
Incident date: 4/28/2012 Incident time: 06:00		
Area: Exchangers		
Brief Description of known facts: Operator was making rounds throughout the plant when it noticed of what appeared to be a gas leak coming from the CIP.		
Immediate action taken: The CIP was approached to make sure it was a leak. At which point, the board operator was notified of the leak and then notified the supervisor. The supervisor gas a directive to call maintenance so they could come and stop the leak.		
Other action recommended: Maintenance stopped the leak due to a collapsed hose.		
Environmental deviation(Title V, other): None		
Chemical released: SO3		
Report Completed by: Leo Scott Jr.		

(for internal use only) Incident Information

Date reported: 4/30/2012

Title: CIP Gas Leak

Incident date: 4/30/2012

Incident time: 6:45 am

Area: CIP/HIP Exchanger Area

Brief Description of known facts: CIP gas leak from a collapsed hosed performed on 4/28/2012

Immediate action taken: Re-positioned the hose to capture the gas leak into system.

Other action recommended:

Environmental deviation(Title V, other): No

Chemical released: small amount of SO3

Report Completed by: E. Cromwell

Burnside Initial Incident Report
(for internal use only)
<u> </u>
Incident Information
Date reported: 5//4/20/9.
Operator outside 1 position
Incident date.
1
Area: CIP Area (Above)
Brief Description of known facts:
Area:  Area (Above)  Brief Description of known facts:  South Over the hothouse when doing lightly homeland security check for with the hothouse when doing the hothouse when doing hother the hothouse when doing hother head for the hothouse when doing hot field kyan + brew brew werified with me that it is not very bad but is leaking that the first beth, supervisor who said white falled Elizabeth, supervisor who said white falled supervisor when kar gets in.  Called Supervision
Notified Ryan + Drew Draw verified with
Called Elizabeth, supervisor, who said white
Immediate action taken: When token are the control of the control
Called Super Vision Other action recommended:
Environmental deviation(Title V, other):
Chemical released: SD3 + SD3
Report Completed by:

(for internal use only)
Incident Information
Date reported: 5-20-12
Tato reported. 0-20-12
Title: Gas Leak on the CIP/HIP Heat Exchanger
The state of the s
Incident date: 5-20-12
Incident time: 4:15 am
Area: HIP & CIP
Brief Description of known facts: While making final rounds the outside operator noticed a smell of acid in the water plant and upon further investigation they peties described the control of the contr
acid in the water plant and upon further investigation they noticed a steady cloud of gas coming from the top of the HIP exchanger
Immediate action taken:
Increased vacuum and began to notify supervision for the
contacted and had maintenance contractors come out to mitigate the leak
Other action recommended:
Environmental deviation(Title V, other): No
Chemical released: SO <sub>2</sub> & SO <sub>3</sub>
Report Completed by: Terrance Johnson

(for internal use only) Incident Information

Date reported: 5-24-12

Title: Gas Leak on the HIP Heat Exchanger

Incident date: 5-24-12

Incident time: 21:30

Area: HIP

Brief Description of known facts: While making Homeland security check gas leak was noticed coming off the hoses above the HIP.

Immediate action taken: Notified supervision

Other action recommended: Reduce sulfur burden in order to reduce pressure across the heat exchanger

Environmental deviation(Title V, other): No

Chemical released:

SO<sub>2</sub> & SO<sub>3</sub>

Report Completed by: Jeff Simoneaux

(for internal use only) Incident Information

Date reported: 5-27-12

Title: Report of a vapor cloud

Incident date: 5-27-12

Incident time: 1530

Area: HIP

Brief Description of known facts: Gamma notified the plant on the radio that they had a complaint from someone passing on River Road who drove through a vapor cloud in front of the plant. Ascension Parish FD arrived at plant at 1530 and left ~15 minutes later

Immediate action taken: (1) Notified Gene Clemons and TJ Ozbun

(2) escorted FD around plant to demonstrate no vapor cloud was present

Other action recommended:

Environmental deviation(Title V, other): No

Chemical released: N/A

Report Completed by: Allen Williams

(for internal use only)
Incident Information
Date reported: 6-10-2012
Title: Gas Leak
Incident date: 6-10-2012 Incident time: 1715
Area: CIP & Converter 1st Pass Exit
The Conventer is Pass Exit
Brief Description of known facts: While making rounds in the plant, it was noticed a gas coming from the 1 <sup>st</sup> pass exit of the converter. As operator continued and a large plant, it was noticed a gas coming from
the 1 <sup>st</sup> pass exit of the converter. As operator confined make rounds, it was noticed a gas coming from from the CIP. Operator then notified the control room of the rounds, it was then noticed gas coming
from the CIP. Operator then notified the control room of the gas leaks and that they were bad. Operator reported to the control room and called supervision.
Immediate action taken: Called Flizabeth: who told mo to call Care. KDD
CIP gas leak worsened. Notified supplying Elizabeth 1 the leak in the moming. At 0145 on 6/11/2012 the
tankcar rack area and we shut down tankcar activity. She informed me that; this was the right thing to do & to cut rates. I notified Rene on the board of her orders.
as a to sucrates. I notified Refle on the poard of her orders.
Other action recommended:
Environmental deviation(Title V, other): none
Chemical released: SO2 & SO3
Report Completed by: Allen Williams

(for internal use only)
Incident Information
Date reported: 7/4/12
Title: Exit 1 <sup>st</sup> Pass Converter Leak
Incident date: 7/4/12 Incident time: 2140
Area: Converter
Brief Description of known facts: Gas leak exit 1 <sup>st</sup> pass Converter
Immediate action taken: Notified supervision (Elizabeth) and accessed plant perimeter impact. No impact noted. Supervision advised to reduce sulfur rates to 1700 and slow blower in according with rate decrease until the gas dissipates.
Other action recommended: Maintenance crew to further assess in morning.  Environmental deviation(Title V, other): no
Chemical released: SO2 & SO3 vapors
Report Completed by: K. Templet/E. Cromwell

(for internal use only)
Incident Information
Date reported: 7/17/12
Title: Gas Leak Converter Boiler Inlet Duct
Incident date: 7/17/12 Incident time: 0210
Area: Converter Boiler
Brief Description of known facts: Gas leak on converter boiler inlet ducting
Immediate action taken: Monitoring leak. No breeze at all, gas is dissipating over the same area.
Other action recommended: Maintenance work on mitigating the leak.
Environmental deviation(Title V, other): no
Chemical released: SO2 & S03
Report Completed by: Kent Templet

(for internal use only)		
Incident Information		
Date reported: 7/21/12		
Title: Gas Leak		
Incident date: 07/21/2012 Incident time: 08:20		
Area P. G. P. A. D.		
Area: Exit First Pass Converter		
Brief Description of known factor, Visible and talk in it		
Brief Description of known facts: Visible gas leak exit the converter on the duct going to the converter boiler		
Immediate action taken: Called Mark Macha KDD		
Immediate action taken: Called Mark Macha. KBR contractors came on site and found collapsed hose and broken insert.		
Other action recommended:		
Environmental deviation(Title V, other): no		
Chemical released: SO2 & SO3		
Report Completed by: Kent Templet		

(for internal use only)		
Incident Information		
Date reported: 7/22/12		
Title: Gas Leak		
Incident date: 07/22/2012 Incident time: 06:00		
Area: Converter Exit to Converter Boiler		
Brief Description of known facts: Gas leaking exit the converter. Called in Mark and crew they found comprised hose.		
Immediate action taken: Called in Mark & crew		
Other action recommended:		
Environmental deviation(Title V, other): no		
Chemical released: SO2 & SO3		
Report Completed by Keet Tarrely		
Report Completed by: Kent Templet		

(for internal use only)
Incident Information

Date reported: 07/24/2012

Title: Gas Leak

Incident date: 07/24/2012 Incident time: 10:10 am

Area: Converter 1st Pass Exit

Brief Description of known facts: Gas leak exit converter

Immediate action taken: monitored the leak

Other action recommended: continue to monitor

Environmental deviation(Title V, other): no

Chemical released: SO2 & SO3

Report Completed by: Kent Templet

Burnside Initial Incident Report
(for internal use only)
Incident Information
Date reported: 8-31-12
Incident date:  8-31-12 Incident time:  Area:
CIP of Suffer France
Brief Description of known facts:  while making rounds and moving tonk care we noticed what appending to be steam coming from the weter flant area but upon farther investors
it was determined to be 9 ges leak coming from the CEP + Sulfar Russame
Immediate action taken: notitize the control tomm and last the prient to see it in fact the gas was leaving the plant.
Cut sulf cotes
Environmental deviation(Title V, other):
Chemical released: political of 602/503
Report Completed by: Torage Schason

Burnside Initial Incident Report	
(for internal use only)	
Incident Information	
Date reported:	
Title:	
Incident date: Incident time:	
6.5./( #530 Area:	
Con same	
Brief Description of known facts:	
los leak @ converter it pour early due in versum have mally	ul.
Immediate action taken: Notified Supervisions & manifest cove	
Other action recommended:	
Other action recommended: Carles & Carles & Carles & Constant & Co	884.
Environmental deviation(Title V, other):	rose has
Chemical released: 303.	
Report Completed by:	
All the state of t	